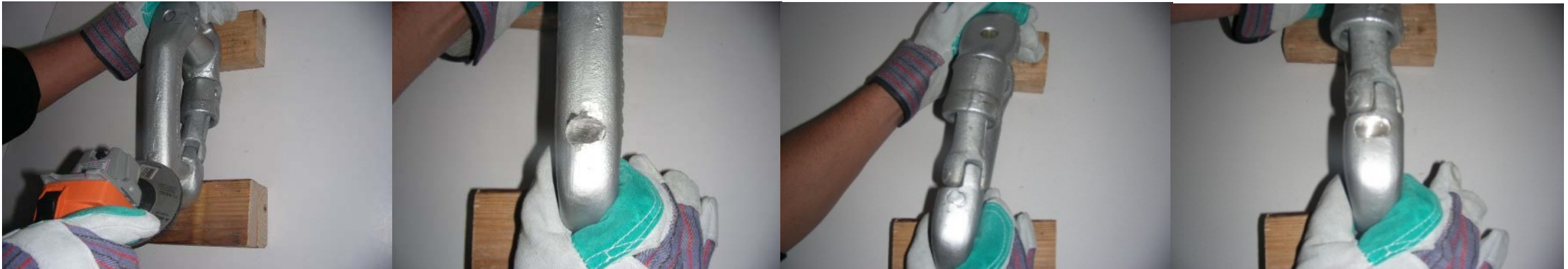


## How to replace Roller #2 (weld version)



**STEP 1:** Clear a stable area. Using solid materials create 2 points of elevation. Place the Ring on top of these 2 points. Grasp the Ring & hold it on its' side.



**STEP 2:** Using a grinder, grind away the welded area on the outside of the Ring near the Roller #2. Once finished flip the Ring over & repeat the process on the other side.



**STEP 3:** Place the narrow end of the Tool Set over the now exposed shaft. Hammer down on the opposite end of the Tool Set until the Roller #2 shaft begins to push out. Pull the shaft the rest of the way out & remove the Roller #2.



**STEP 4:** Place new Roller #2 next to the work area. Line new Roller #2 roller up with holes for shaft. Place new Roller #2 shaft into holes for shaft & through new roller.



**STEP 5:** Using the stick of special welding rod provided, weld over the shaft & hole. Be sure to block the other end of the hole so that the shaft does not fall out. Once finished, flip the Ring over & repeat the process on the other side.



**FINISHED**