

# How to replace Push Button



**STEP 1:** Clear a stable area. Using solid materials create 2 points of elevation. Place the Ring on top of these 2 points with the Sleeve Assembly open & Push-Button facing downwards. Make sure the Push-Button is free of the point of elevation so that it may be pushed up & out later.



**STEP 2:** Place the curved short end of the Tool Set into the back end of the Push-Button Assembly, called the Set-Screw. Turn the Tool Set counterclockwise until the piece is free of the Ring.



**STEP 3:** Now that the Set-Screw is free, remove it from the end of the Tool Set. Place the same end of the Tool Set on the underside of the Push Button Assembly & push up. Now remove the last two pieces from the Ring.



**STEP 4:** Grasp the Push-Button & Spring from the new Push-Button Assembly & place a fair amount oil-type lubricant on the 2 pieces. Now drop the 2 pieces into the whole for the Push-Button Assembly. Be sure to drop the Push-Button piece in first with the narrow end pointing downwards.



**STEP 5:** Place the Set-Screw on the curved short end of the Tool Set. Now place the Set Screw in the whole for the Push-Button & turn the Tool Set clockwise until the Set-Screw sits flush with the rest of the Ring.



**STEP 6:** Now that the Push-Button Assembly is in place, flip the ring over to close & open the Sleeve Assembly. Perform this test a few times to make sure the Push-Button is not making it difficult to close the Sleeve Assembly & that it is also stopping the Sleeve Assembly from opening when secure. If either of these situations are occurring, adjust the Set Screw up or down until the testing works properly.



**STEP 6:** Now take a center punch & place the sharp end between the Set Screw & Ring. Using medium strength hammer down on the fat end of the center punch to create a small divot. Find another spot between the Set Screw & Ring, & repeat process.



**FINISHED**